



TECHNICAL DATASHEET

EMULSOL 4020

Typical properties :

Density at 15°C		0,922
Pour point	°C	-33
Viscosity at 40°C	cSt	27,6
Foaming		nil
Herbert test 3%		pass
Chip test 2%		pass
Corrosion test		pass
Emulsion 5% (7°C tap water, 1 hr)		trace cream max.
Copper strip 5% (3 hrs at 100°C)		1b max.
TBN mg KOH/g		12

General information:

Emulsifying cutting oil for universal purposes. For metalworking operations on ferrous and non-ferrous metals. To be used as mixture in water. Formation of a stable milky emulsion. Contains anti-rust additives. Anti-bacterial.

Turning	:	5 to 10 %	Emulsol in water
Drilling	:	5 to 10 %	Emulsol in water
Grinding	:	3 to 4 %	Emulsol in water
Milling	:	5 to 10 %	Emulsol in water

ATTENTION :
PRODUCT IS TO BE STORED FROST-PROOF