



TECHNICAL DATASHEET

CUTEX 3022 & 3046

Typical properties :

	3022	3046
Density at 15°C	0,8727	038832
Viscosity at 40°C	cSt 21,2	46,0
Colour	L1,0	1,0

General information:

Chlorine free cutting oil, which can be used for machining all grades of steel. This lubricant is formulated with compounded EP - dopes and film strengtheners and is a full substitute for many chlorinated cutting oils. Cutex 3022 ensures an excellent lubricating and cooling effect, which favorably influences the tool service life, cutting speed, surface finish and dimensional accuracy of the finished pieces.

Cutex 3022 is suitable for machining work such as turning, drilling and milling on all grades of steel. Cutex 3022 is not suitable for non-ferrous metals. For operations on non-ferrous metals our Cutex 2022 is recommended. SUNICUT 3046 is suitable for the lubrication of the chips and for the lubrication of the machine.

Contains no chlorinated additives. Long working time possible due to good lubrication and excellent anti-weld properties.