



TECHNICAL DATASHEET

CUTEX 2022

Typical properties :

| | | |
|-------------------|-----|--------|
| Density at 15°C | | 0,9078 |
| Viscosity at 40°C | cSt | 24 |
| Colour | | L1,0 |

General information:

Chlorine free cutting oil, which can be used for easy to moderate machining work on non-ferrous and light metals, as well as for the conventional free-cutting steel grades. This lubricant is formulated with compounded EP - dopes and film strengtheners and can be a substitute for many chlorine containing grades. Cutex 2022 ensures a good lubricating and cooling effect, which favorably influences the tool service life, cutting speed, surface finish and dimensional accuracy of the finished pieces.

Cutex 2022 is suitable for easy to moderate machining work such as turning, drilling and milling on ferrous and non-ferrous metals. Contains no chlorinated additives. Long working time possible due to good lubrication and excellent anti-weld properties.